Software Requirements Analysis for Real-Time Process-Control Systems

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Abstract—A set of criteria is defined to help find errors in software requirements specifications. Particular attention is focused on the properties of robustness and lack of ambiguity. The criteria are defined using an abstract state-machine model for generality. Using these criteria, analysis procedures can be defined for particular state-machine modeling languages to provide semantic analysis of real-time process-control software requirements.

Index Terms—Behavioral modeling, completeness, process control, real-time specification, robustness, semantic analysis, software requirements.

I. INTRODUCTION

SOFTWARE requirements errors have been found to account for a majority of production software failures [5], [8] and have been implicated in a large number of accidents [20]. Errors introduced during the requirements phase can cost up to 200 times more to correct than errors introduced later in the life cycle [6] and can have a major impact on safety. Therefore, techniques to provide adequate requirements specifications and to find errors early are of great importance.

One application area for which requirements specification is particularly critical is process-control, i.e., software that controls arbitrarily large or energetic physical phenomena. Such software is usually real-time and often embedded within larger system such as a ship, aircraft, missile, spacecraft, manufacturing or processing plant, or transportation system. Its role within the embedded system is to assist in the formulation and implementation of decisions made by the computer or by humans for the purpose of controlling the larger system. In such process-control systems, minor behavioral distinctions often have significant consequences. It is therefore particularly important that the requirements specification distinguish the behavior of the desired software from that of any other, undesired program that might be designed; that is, it must be both precise (unambiguous) and correct with respect to the encompassing system requirements. The requirements analysis techniques discussed in this paper are most relevant for these types of systems.

Our long-term goal is to provide analysis procedures to help find flaws in the software requirements specifications for process-control systems early in the software development. The approach is an engineering one where a model (the requirements specification) is built and then analyzed to ensure that the properties of the model match the desired behavior. Before such analysis procedures can be developed for particular specification or modeling languages, general correctness criteria are needed for the analysis to check.

Some of the criteria defined in this paper must be satisfied by all such systems; these criteria often arise from the basic properties inherent in process-control. Other criteria are heuristics that can be used to improve the specification by examining, within the context of the particular process being controlled, properties that are often present in such systems. This approach complements other approaches to the same problem that have been proposed. For example, prototyping is very useful for ensuring that the human/machine interface (HMI) has been properly described. It is less powerful when attempting to ensure that physical processes are correctly controlled by the software, especially when, as is usual, the rest of the system has not yet been built or even completely designed when the software development must begin. Furthermore, prototyping has the same limitations as testing when the goal is to ensure with very high confidence that certain constraints, such as safety, are always satisfied. It is possible to make guarantees about the behavior of the software only for the particular inputs applied and not for all inputs. Prototyping may involve a lot of work just to find out that the wrong software was built and the work must start again. It is helpful to find and eliminate as many problems as possible before the prototyping begins.

Executable specifications (such as [4], [27], [26]) are related to prototypes in that such specifications may actually act as a prototype, but they may involve less coding than prototyping. Like a prototype, such specifications may be inefficient since they may require specifying more than would normally be necessary and again are limited in power of analysis and assurance to that possible with testing. Some executable specifications are also not very readable and thus are less useful as specifications for the rest of the software development process. But like prototypes, executable specifications are better than the approach presented in this paper at finding problems in the specification of the HMI—few models of human behavior exist and very little is known about the desirable and necessary properties of HMI design.

Because our goal is to define general analysis criteria that can be applied to black-box requirements specified in any language, we use a notation and analysis model in this paper, i.e., the first-order predicate calculus and a simple state machine, that can be easily mapped to many of the current real-time requirements specification languages (such as [12], [11], [2]). Our goal is not to provide another language for specification or requirements; the formal notation is for the purpose of providing rigor in defining the analysis criteria while requiring only a small number of primitives that are easily mapped to existing specification languages.

The next section defines what we mean by semantic analysis.
II. SEMANTIC ANALYSIS OF REQUIREMENTS

A system is a set of components working together to achieve some common purpose or objective. For the most part, the systems of interest in this paper are physical systems or processes. Besides the basic objective or function implemented by the process, these types of systems also may have constraints on their operating conditions. Constraints may be regarded as boundaries that define the range of conditions within which the system may operate. Constraints may arise from several sources including:

- quality considerations,
- physical limitations and equipment capacities (e.g., avoiding overload of equipment in order to reduce maintenance),
- process characteristics (e.g., limiting process variables to minimize production of byproducts), and
- safety (e.g., avoiding hazardous states).

Early in the development process, tradeoffs between functional goals and constraints must be identified and resolved according to priorities assigned to each. Identifying these conflicts and resolving them is a major component of both the system and software requirements analysis process. The other component is ensuring that the behavior of the process-control system implements the function to be achieved by the system. Both of these together are necessary to determine whether the software is "correct" for process-control systems. Semantic analysis of the software requirements addresses both of these elements as it examines the correctness of the specification.

Software correctness can be separated into two aspects: subsystem correctness and system correctness. Subsystem correctness implies that the implementation or constructed version of the subsystem satisfies the subsystem requirements while system correctness implies that the external behavior of all the subsystems together satisfy the system requirements.

The most important property of the requirements specification with respect to achieving subsystem correctness is precision or lack of ambiguity. The behavior of the software must have been specified in sufficient detail to distinguish the behavior of the desired software from that of any other, undesired program that might be designed. If a requirements document contains insufficient information for the designers to distinguish between observably distinct behavioral patterns, then the specification is ambiguous. If the differences between two programs that satisfy the same set of requirements are not significant for a given application (i.e., will not affect the achievement of the system goals and the satisfaction of the constraints), the ambiguity may not matter—the specification is sufficiently unambiguous or complete. But languages or specification procedures that do not permit the expression of subtle distinctions or do not include requirements to cover all possible circumstances will be inadequate for some applications. Ambiguity or imprecision in the software requirements specification can have a major impact on testing, formal verification, and reuse of the software. It can also affect the ability to determine system correctness.

System correctness implies that the subsystems working together, if they satisfy their requirements (i.e., the subsystems are correct), will implement the required system function while satisfying the constraints on how that function may be achieved. For most process-control systems, this must be accomplished under all possible conditions, i.e., the system must be robust. Note that the constraints may include acceptable failure behavior if it becomes impossible to continue to achieve the goals of the system. More specifically, the behavior of the control subsystem (in our case, the computer) is defined with respect to assumptions about the behavior of the other parts of the system, i.e., the conditions in the environment within which it operates. A robust system will detect and respond appropriately to violations of these assumptions. Therefore, the robustness of the software built from the specification depends upon the completeness of the specification of the environmental assumptions; there must be no observable events that leave the program's behavior indeterminate.

Documenting all environmental assumptions and checking them at run-time may seem expensive and unnecessary. Many assumptions are made on the basis of the physical characteristics of input devices and cannot be falsified even under unreasonable physical conditions and failures. For example, an input line connected to a 1200 baud modem cannot fail in such a fashion as to cause the data rate to exceed 1200 baud. The interrupt signal may stick high (i.e., on), but for most modern hardware that will stop data transfer, not accelerate it. However, if the environment in which the program executes ever changes, the assumption may no longer remain valid; e.g., the 1200 baud modem may be upgraded to 9600 baud. Similarly, if the software is ever reused, the environment for the new program may differ from that of the earlier use. A striking example of this type of problem involved the reuse of air traffic control software in Great Britain that was originally written and designed for air traffic control centers in the U.S. It was not discovered until after the software was installed that the American designers had not taken zero degrees longitude into account which caused the computer to fold its map of Britain in two at the Greenwich meridian [19].

Besides documentation of assumptions, it is important for real-time software to check assumptions at run-time when the improper performance of the software can have serious consequences. Examples abound of accidents resulting from incomplete requirements and nonrobust software [20], [24]. For example, an accident occurred when a flight-control system was not programmed to handle a particular attitude of the aircraft [24]. System safety engineers have concluded that inadequate requirements specification and design foresight are the greatest cause of software safety problems [20].

The software requirements specification must contain the information necessary to make possible the determination of both of these types of correctness—system and subsystem. The problem then is to determine the criteria that imply these properties and the type and amount of information sufficient to satisfy the criteria. That is the topic of this paper, with special emphasis on criteria for ensuring robustness and lack of ambiguity. Once
these criteria have been identified, semantic analysis techniques associated with particular models and specification languages can be developed to ensure that these criteria are satisfied for a particular specification.

III. BASIC MODEL AND TERMINOLOGY

Traditionally, process control has been defined as:

An arrangement of elements (such as amplifiers, converters, and human operators) interconnected in such a way as to maintain, or to affect in a prescribed manner, some physical quantity or condition of the process which forms a part of the system [23].

The scope of modern process control is, however, not limited to maintaining and regulating the variables in a system but also includes supervision and planning by means of scheduling and sequencing events and operations in the system.

The operation of a system can be expressed as a function $F$ relating system inputs ($I_t$), outputs ($O_t$), and time ($t$). This system function consists of the functional description and the set of constraints on the system [23]. At any moment, there is a unique set of relationships between inputs and outputs whereby each output value will be related to the past and present values of the inputs and time. These relationships will involve fundamental chemical, thermal, mechanical, aero dynamic, or other laws as embodied within the nature and construction of the system.

The system is constructed from components whose interaction implements $F$ including, usually, a controller or controllers whose function is to ensure that $F$ is correctly achieved.

A closed-loop process-control system can be modeled as four basic components within a control loop (Fig. 1): the process, controller(s), actuators, and sensors.

**Process:** The behavior of the process is controlled through manipulated variables ($V_m$), and the actual behavior is monitored through controlled variables ($V_c$). The process can be described by the process function $F_p$, a mapping from $V_m \times I_t \times D \times t \rightarrow O_t \times V_c$. Unfortunately, it is usually difficult to derive a mathematical model of the process due to the fact that most processes are highly nonlinear (i.e., the process characteristics depend on the level of operation), and, even at a constant operating level, the process characteristics change with time (i.e., the process is nonstationary). However, some of the process characteristics can be described or assumptions can be made about the characteristics, and these can be used to derive the control function. It is important to remember that any attempt to provide a mathematical expression describing the process involves simplifying assumptions and therefore will be imperfect although useful.

**Controller:** This component is an analog or digital implementation of the control function. The functional behavior of the controller is described by a control function ($F_c$) mapping $I \times C \times t \rightarrow O$. The process may change state not only through internal conditions and through the manipulated variables, but also by disturbances ($D$) that are not subject to adjustment and control by the controller. The general control problem is to adjust the manipulated variables so as to achieve the system goals despite disturbances. *Feedback* is provided via the controlled variables in order to monitor the behavior of the process. This feedback information (along with external command signals $C$) can be used as a foundation for future control decisions as well as an indicator of whether the changes in the process initiated by the controller have been achieved. Note that the controller may have only partial control over the process—state changes in the process may occur due to internal conditions in the process or because of external disturbances. Also, this model is an abstraction; responsibility for implementing the control function may actually be distributed among several components including analog devices, digital computers, and humans.

**Actuators:** These are devices designed to manipulate the behavior of the process, e.g., valves controlling the flow of a fluid. The actuators physically execute commands issued by the controller in order to change the manipulated variables. The functionality of the actuators is described by the actuator function $F_A$ mapping $O \times t \rightarrow V_m$.

**Sensors:** These devices constantly monitor the actual behavior of the process. For example, a thermometer may measure the temperature of a solvent in a chemical process. Sensors provide the controller with measurements of the controlled variables. The sensor function $F_S$ maps $V_c \times t \rightarrow I$.

This model describes a classic feedback control system where the controller monitors the process through controlled variables and makes adjustments accordingly. There are disadvantages with such a system. It does not take corrective action until the controlled variables already deviate from their desired values. Furthermore, any corrective action is not realized until the changing conditions have propagated around the control loop.
Delays, called time lags, caused by each component may cause serious problems in the system.

A complementary approach, feedforward control, measures and estimates disturbances and tries to predict their effect on the process. Corrective actions are taken before the controlled variables deviate from their desired values. Feedforward control cannot replace a feedback control, however. The effectiveness of a feedforward system is limited by the mathematical model describing the system and the accuracy of the components involved. Inaccuracies may cause the feedforward system to have a steady-state offset taking the system out of balance. Also, the feedforward controller cannot compensate for unexpected disturbances. Process-control systems often combine feedforward and feedback strategies in order to offset the disadvantages of each.

Process-control is a time-based concept, and therefore timing is a crucial aspect of any process-control specification method. The control objective is to maintain some property at some specified value over time or to effect some sequence of state changes over time. The sequence of steps to be taken may be dependent on both satisfaction of prerequisite conditions in the process or environment and on time.

Control actions will lag in their effects on the process because of delays in signal propagation around the control loop: an actuator may not respond immediately to an external command signal; the process may have delays in responding to manipulated variables; sensors may obtain values only at certain “sampling” intervals. Time lags also restrict the speed and extent with which the effects of disturbances can be reduced. On the other hand, time lags may have positive effects in that they restrict the rapidity with which disturbances can upset the process; there are instances where the presence of time lags makes some types of closed-loop control both possible and effective. Furthermore, time lags in some components may be so small in comparison with other components that their effects may not be crucial. In fact, if the sampling period of the sensors becomes small in relation to the time lags of the rest of the system, the sampled control system becomes, in effect, continuous. This is also true for actuators that operate in a discrete manner.

Because many of the problems associated with computerized process control stem from timing, a large number of the criteria described in this paper involve timing.

### A. An Example System

Fig. 2 shows a process-control system that will be used throughout the paper to illustrate the concepts introduced. (The complete example is included in the Appendix.) It is based on a set of requirements introduced in [15] as an example of safety-assertion analysis. The system controls the coolant temperature in a reactor tank by moving two independent control rods. The goal or basic required functionality is maintenance of the coolant at an externally defined temperature of $C^\circ K$. The coolant temperature is measured by an automatic sensor and is provided to the controller when the temperature changes by $c^\circ K$. If the temperature of the coolant cannot be changed, a complete shutdown is required. A safety constraint on the control function of the cooling system is that a rod cannot be moved within 30 s of its previous movement.

The following assumptions are made:

1) The rods have mechanical stops so that an attempt to move a rod past its limit will have no effect on the system.

![Fig. 2. Block diagram of the temperature control system.](image)

2) Every rod movement will perturb a stable system enough to report a temperature change.

3) The goal will always be attainable; i.e., the possible movement of the rods is always enough to stabilize the temperature at the right value.

4) The process is dynamically stable; i.e., no runaway temperature changes will take place. There will never be a need to move the rods with shorter than 30 s intervals.

### B. The Requirements State Machine

The goal of this paper is to describe semantic analysis criteria that can be applied to any behavioral requirements specification. In order to make these criteria independent of any specific, existing requirements language, we introduce a general behavioral model of the control function, called a requirements state machine (RSM), which is an abstraction of most state-based specification languages. The RSM is quite low-level, and it is not expected that analysts would specify their systems using it. The RSM was designed to be straightforward and to provide the minimum amount of power necessary to specify the semantic criteria. In this paper, the RSM is used to model the control function $F_C$ while properties of the process, sensor, and actuator functions ($F_P$, $F_S$, and $F_A$, respectively) are used to derive the semantic analysis criteria.

The RSM model we use is a Mealy machine [13] with outputs on the transitions between states. Transitions are labeled with logical expressions of the form $Input \ predicate \ || Output \ predicate$, and a transition is taken if the $Input \ predicate$ on that transition evaluates to true. If an output is to be produced, the constraints on that output are expressed in the $Output \ predicate$ associated with the transition.

The RSM is denoted as a seven-tuple $(\Sigma, Q, q_0, P_T, P_O, \delta, \gamma)$ where:

- $\Sigma$ is the set of input/output variables, $I$ and $O$, used by the controller (software).
- $Q$ is the finite set of states of the controller $C$.
- $q_0 \in Q$ is the initial state of the controller $C$; the software is in this state before startup.
- $P_T$ is the set of boolean functions over $\Sigma$ representing predicates on the values and timing of the inputs $(I)$ from the sensors. These predicates are called trigger predicates since they trigger a state change in the RSM.
- $P_O$ is the set of boolean functions over $\Sigma$ representing predicates on the outputs $(O)$ of the controller.
- $\delta$ is the state transition function mapping $Q \times P_T$ to $Q$. That is, $\delta(q, p)$ where $q \in Q$ and $p \in P_T$ defines the next
state when the software is in state $q$ and takes the transition having $p$ as the input predicate.

- $\gamma$ is the trigger-to-output relationship mapping from $Q \times P_T$ to $P_D$. That is, $\gamma(q, p)$ gives the predicate describing the output $O$ to the actuators to be generated when the transition with input predicate $p$ is taken out of state $q$.

In addition the RSM has the following properties:

- Predicates in $P_T$ and $P_D$ are expressed using the standard boolean operators and ordinary arithmetic operators. The expression $X |$ represents an input or output occurrence of $X$. This expression evaluates to true the moment input $X$ arrives at the black-box boundary or output $X$ is produced and presented at the black-box boundary. The value of a variable $X$ is denoted $v(X)$.

- When an input $I$ arrives at the software boundary, i.e., an $I\dagger$ event has occurred, it is denoted as $I_1$ or simply $I$. The previous occurrence of the same input will be denoted $I_{i-1}$ and so forth. The ordering of outputs will be expressed in the same manner. Note that the first variable $X$ arriving at the black-box boundary will be referred to as $X_1$. The ordering of inputs and outputs is externally visible.

- The predicates in $P_T$ are either equivalent to the form Input event $\wedge$ Input Constraints or they represent a timeout. Every input predicate that is not a timeout will contain only one Input event. For a timeout, the mere passage of time with no triggering input event will eventually result in a true predicate.

- A clock and a function giving the absolute time of an event are needed to express timing. The expression $t(I\dagger)$ denotes the time when $I\dagger$ arrives at the black-box boundary. The clock is started when the system receives the signal to start up, i.e., $t(Stat) = 0$.

To illustrate, consider the reactor coolant example (Fig. 3). If no rods have been moved recently (within 30 s) and an input $I$ indicating a temperature change occurs, the control tries to move Rod1. The rod will be moved up or down, depending on the value of $I$. After moving Rod1, the RSM will wait 30 s in state NoRodsMoved. If no additional input arrives during this time, the RSM changes to Rod1Moved. In Fig. 3 the predicates used are abbreviated:

- $Low = v(I) < C^o K$
- $High = v(I) \geq C^o K$
- $TimeOut(X) = t(X\dagger) + 30$
- $Out(O, X) = O\dagger \wedge (v(O) = X)$

The transition predicate on the uppermost transition can be expressed informally as follows: if an input $I$ arrives and the value of $I$ is less than $C^o$, then produce an output Rod1 with the value up.

Semantic analysis of requirements involves procedures for examining each of the parts of the RSM within the context of the system function $F$ in order to find flaws in the software requirements specification and to ensure that it (and the software built from it) has certain desirable properties. This paper describes some of the semantic analysis that might be performed. Unfortunately, it is usually not possible to specify a complete formal model of the system function $F$. However, it is possible to define criteria that must be satisfied by the software requirements specifications for all such systems and also heuristics that will aid in finding missing requirements, incorrect requirements, and ambiguous requirements when considered within the context of the particular goals and constraints of the system being developed. We define these criteria and heuristics in terms of the parts of the RSM, i.e., input/output variables ($\Sigma$), states ($Q$), trigger predicates ($P_T$), output predicates ($P_D$), the trigger-to-output relationship ($\gamma$), and transitions ($\delta$), considering each in turn.

IV. INPUT/OUTPUT VARIABLES

The input and output alphabet $\Sigma$ represents all the types of information the sensors can provide to the software and the commands that the software can provide to the actuators (manipulated variables). These variables need to be rigorously defined in the specification document. With this information, the variable coverage in the RSM can be determined.

All information from the sensors should be used somewhere in the RSM. If not, it is very likely that important behavior has been omitted from the software requirements specification.

**Criterion 4.1**: Let $P_T$, be the subset of the predicates in $P_T$ with $I\dagger$ as a conjunctive component. Then,

$$\forall I \exists p : (I \in \Sigma \Rightarrow p \in P_T)$$

Although this criterion is admittedly weak, it is included for completeness. An input variable $I$ is said to be used if the predicate $I\dagger$ appears as a conjunctive part of the input predicate on some transition, i.e., the arrival of the variable at the black-box boundary is required for at least one input predicate in the state machine to evaluate to true.

Like inputs, there is a great likelihood that some important requirement for software behavior has been forgotten if there is some legal value for an output that is never produced. An output variable $O$ is used if $O\dagger$ appears in the predicate, i.e., the production of this variable is included in an output predicate on at least one transition. For example, if $v(O) \in \{up, down\}$ and the RSM specifies when to generate $v(O) = up$ but not when to generate $v(O) = down$, the specification is almost certainly incomplete. Checking for this property may help to locate omissions from the specification.

V. STATES

The possible states of the control software requirements are elements of $Q$. These will, of course, be specific to the application. However, there are states, i.e., those involved in software startup and shutdown, that must be treated in the requirements specification of all systems. There are also some general characteristics of $Q$ that may be examined.
A. Startup and Shutdown

There are two different startup situations: initial startup after complete process shutdown and startup after the software has been temporarily off-line. These present special problems that need attention in the requirements specification; many accidents and run-time failures stem from inadequacies in the software dealing with the transitions between normal processing and various types of partial or total shutdown.

In the initial startup or after temporary process shutdown, the clock (as well as other system and local variables) will need to be initialized, i.e., \( t = 0 \). In the second case where only the software has been shutdown, the variables and status of the process, including time, will probably have changed since the time the computer was last operational. Unlike other types of software, such as data processing systems, an important consideration when developing software for process-control is that the process usually continues to change state even when the computer-controller is not executing. The behavior of the blackbox during the startup event can be dependent on input arriving before startup, and this needs to be modeled.

**Criterion 5.1:** The behavior of the software with respect to input received before startup, after shutdown, or when the computer is temporarily disconnected from the process (off-line) must be specified, or it must be determined that this information can be safely ignored.

In Fig. 4, three distinct startup behaviors are modeled. An example of a complete startup procedure can be found in the Appendix.

Serious accidents have occurred because designers did not consider the problem of how to handle information about the state of the world that arrived while the system was in a manual mode and the computer was temporarily off-line. As an example, an accident occurred in a batch chemical reactor when a computer was taken off-line to modify the software [16]. At the time the computer was shut-down, it was counting the revolutions on a metering pump that was feeding the reactor. When the computer came back on-line, the software continued counting where it had left off with the result that the reactor was overcharged.

There are a variety of potential solutions to this resynchronization problem. Message serialization, for example, is a commonly used technique that will detect "lost" information and indicate potential discontinuities in software operations. Another technique often used involves checking elapsed time between apparently successive inputs by means of a self-contained timestamp in each input (requiring clock synchronization) or via reference to a time-of-day clock upon the receipt of each input. Shutdown will be different depending on the application, but all shutdown states require that consideration be given to how to restart. Each method and each application will lead to unique requirements, but the need to ensure synchronization of data and status between the software and the external system elements is invariant.

If the hardware can retain a signal indicating the existence of an input \( I \) prior to software startup, the program has two startup states with respect to the given input (i.e., the input was present or not) and (at least) two separate requirements must be specified: one to deal with startup when there is indication of a prior input signal, one when there is not. Note that in the case of an input event \( I \) occurring before program startup, \( t(I) \) is unobservable by the software. Systems where the software time-stamps incoming data must include special requirements to handle this situation correctly at startup or errors can result. Furthermore, careful consideration must be given to the use of the value of the prestartup input event \( I \) as it is hardware dependent which \( v(I) \) is retained in the case (unobservable by the software) that there were multiple events \( I \) prior to program startup. Some hardware may retain the value from the first such event, some the most recent, etc.

Any specification for a real-time system should also include requirements to detect a possible disconnect between the computer and the environment that occurred prior to any program startup. After program startup, there should be some finite bound on the time the program waits without receiving a given input before it tries various alternative strategies such as alerting an operator or shifting to an open-loop control mechanism that does not utilize the absent input. This is very similar to a maximum-time-between events condition (discussed in Section VI) but applies to the time after startup in the absence of even the first input of a given type. There may (and, in general, will) be a series of intervals \( d_1, d_2, \) etc. during which the program may be required to attempt various means of dealing with the lack of input from the environment. Eventually, however, there must be some period after which, in the absence of input, the conclusion must be that there is some malfunction.

B. Modes

Some languages for requirements specification, e.g., [12], [11], have features that provide for specifying modes of operation (e.g., an aircraft is taking-off, in-transit, landing). These modes partition the system into subsets with common characteristics. Modes may be defined in terms of previous states of the process, current process characteristics, or possible future states.

The use of modes helps to simplify the description of the required operation of the software. It also affects the analysis in that particular criteria or procedures may be applied differently when in different modes or may apply only to particular modes. Modes generally allow a higher-level view of control flow in the system.
Besides general operational characteristics (which are usually application dependent), \( Q \) may be partitioned according to certain desired, or undesired, properties of the system. A partitioning that is important for safety-critical systems groups states according to risk of leading to an accident or unacceptable event as defined by system engineers or clients. Risk is related to possible events or paths that could result from a particular state. In particular, when in a state \( q \), there are a set of states \( Q_s \) that it is possible to reach. These may be partitioned into safe and hazardous subsets: \( Q_s \) and \( Q_h \). \( Q_s \) could even be ordered so that a further subset of hazardous states with minimum risk is defined, \( Q_{safe} \).

Various properties or modes may have complex interactions. For example, the appropriate action to be taken in the event that an unsafe state is reached may differ depending upon the current mode of operation (e.g., the aircraft is landing or is in level flight).

VI. Trigger Predicates

There must always be a way for the RSM to leave every state if the system it describes is to be robust.\(^1\) The first criteria for robustness may then be stated:

**Criterion 6.1:** Every state must have a behavior (transition) defined for every possible input. Formally,

\[
\forall i, q \in Q, p : (\delta(q, p) = q) \land (p \in P_T) 
\]

where \( i \in \Sigma; q, q_i \in Q; \) and \( P_T \) is defined as in Section IV. \( \square \)

**Criterion 6.2:** The logical OR (\( \lor \)) of the input predicates on the transitions out of any state \( s \) must form a tautology:

\[
\models \lor \mathcal{P}_i 
\]

where the \( p_i \)'s are the input predicates leading out of \( s \). \( \square \)

**Criterion 6.3:** Every state must have a behavior (transition) defined in case there is no input for a given period of time, i.e., a timeout. \( \square \)

These criteria imply that if there is a trigger condition for a state to handle inputs within a range, there will be some transition defined to handle data that is out-of-range. There will also be a requirement that specifies what to do if no input occurs at all, i.e., a timeout.

Another restriction on the input predicates is necessary if deterministic behavior is desired in the RSM. Consider the case of two transitions with the input predicates \( I \lor v(I) > 0 \) and \( I \lor v(I) < 2 \) respectively. If \( v(I) = 1 \), both predicates will evaluate to true, and both transitions should be taken. This leads to nondeterministic behavior of the RSM. The problem is eliminated by forcing all transitions out of any state to be disjoint.

**Criterion 6.4:** Let \( p_i \) represent the input predicate on the ith transition out of a state. Then deterministic behavior is guaranteed by

\[
\forall i \forall j : ((i \neq j) \Rightarrow \neg(p_i \land p_j)) \]

\( \square \)

1. This is not a sufficient condition for robustness—other conditions are discussed elsewhere in this paper—but it is a necessary condition.

Ensuring that the RSM satisfies the tautology requirements along with a transition involving a timeout ensures that exactly one predicate will always evaluate to true and that, therefore, there is always a transition out of every state. It does not ensure, however, that all assumptions about the environment have been adequately specified or that there is a defined response for all possible input conditions the environment can produce. This is dependent upon the amount and type of information (restrictions and assumptions) that is included in the triggers.

At the black-box boundary to the computer, only time and value are observable to the software. Therefore, the predicates in \( P_T \) and \( P_O \) defining triggers and outputs must be defined only in terms of constants and the value and time of observable events or conditions. In the rest of this section, we define the type of information needed in the trigger predicates to express the assumptions about the environment. The combination of Criteria 6.2 and 6.5–6.9 will guarantee that violation of essential environmental assumptions are handled by the software, i.e., that the specification has input trigger robustness.

A. Essential Value Assumptions

The existence of an input at the black-box boundary does not in itself require a value assumption. For example, a hard-wired hardware interrupt has no value, but it may still trigger an output. In other words, the existence of \( I \) helps trigger \( O \), but \( v(I) \) is not referred to further in the definition of \( v(O) \) or \( t(O) \). When \( v(I) \) is used in the definition of \( p \in P_O \), appropriate assumptions on the acceptable characteristics of \( v(I) \) must be specified, e.g., range of acceptable values, set of acceptable values, parity of acceptable values, etc.

**Criterion 6.5:** A value assumption is required for every input \( I \) where \( v(I) \) is used to define the value or the time for some output \( O \). \( \square \)

The completeness of value specification has been adequately covered elsewhere, e.g., [7].

As noted earlier, even where an assumption is not essential, it should be specified whenever possible, i.e., whenever it is known. The receipt of an input with an "unexpected" value is a sign that something in the environment is not behaving as the designer anticipated. Checking simple value assumptions on inputs is comparatively inexpensive. Since failure of such assumptions is an indication of various, reasonably common hardware malfunctions or of misunderstanding about software requirements, it is difficult to envision an application where the specification should not require robustness in this regard, i.e., incoming values should have their values checked and there should be a specified response in the event of an out-of-range condition.

For example, consider the coolant in the reactor. Assume that physical limitations in the process ensure that the temperature of the coolant will never drop below 273 K or rise above 500°K. It is also clear from the example that a temperature reading \( I \) should differ from a previous reading \( I_{-1} \) by \( \epsilon_r \), i.e., \( I = I_{-1} \pm \epsilon_r \). Violation of these assumptions is an indication of a sensor failure. By adding the predicates

\[
\text{Valid}(I) = (273 \leq v(I) \leq 500) \land (v(I) = v(I_{-1}) \pm \epsilon_r) \\
\text{Error}(I) = ((v(I) < 273) \lor (v(I) > 500)) \\
\lor (v(I) \neq v(I_{-1}) \pm \epsilon_r))
\]
the RSM is modified to check the required value assumptions (Fig. 5).

Even when real-time response is not required, it is important that violations of assumptions be logged for off-line analysis. A hole in the ozone layer at the South Pole was not detected for six years because the depletion of the ozone was so severe that a computer analyzing the data had been suppressing it, having been programmed to assume that deviations so extreme must be errors [1].

B. Essential Timing Assumptions

Timing problems are one of the common causes of runtime failures in process-control systems, and timing is often inadequately specified. The need for and importance of specifying timing assumptions in the software requirements stems from the basic nature and importance of timing in process-control systems as described previously. Several different timing assumptions are essential in the requirements specification of triggers: ranges, capacity, and load.

1) Time Ranges: While the specification of the value of an event is usual but optional, a timing specification is always required. The mere existence of an observable event (with no timing specification) in and of itself is never sufficient—at the least, inputs must be required to arrive after program startup or handled as described in Section V-A. For systems described using a state machine specification, the basic timing assumption is explicitly defined by the initial state where the transition labeled with the startup event must be the only exit point. Besides this, a trigger specification must include either 1) the occurrence of an observable signal (or signals) or 2) the specification of a duration of time without a specific signal.

For triggers of the first type (containing the occurrence of an observable signal), the arrival of an input at the black-box boundary has to include a lower bound on time. It will also, in general, include an upper bound on the time interval in which the input is to be accepted. Requirements dealing with input arriving outside the time interval and the nonexistence of an input during a given time interval, i.e., a duration of time without an expected signal, also have to be defined to ensure robustness.

Criterion 6.7: A trigger involving the nonexistence of an input I during a specific interval must be fully bounded in time, i.e., of the form:

\[ t > t_{\text{start}} + t_{\text{dur}} \]

where \( t_{\text{start}} \) and \( t_{\text{dur}} \) are calculable from observable events or expressed as absolute time.

An example of a completely bounded interval is the requirement that when in state \( \text{No Rods Moved} \), an output \( \text{Rod1} \) is to be generated if \( t_{\text{max}} \) seconds elapse without the receipt of a temperature reading \( I \) in case the system has stabilized to the wrong temperature. If

\[ \text{TempStable}(X) = t > t(I) + t_{\text{max}} \]

the complete requirement can be seen in Fig. 6 where \( t(I) \) provides the lower, observable bound of the interval and the duration of \( t_{\text{max}} \) seconds effectively sets the upper bound.

2) Capacity and Load: In an interrupt driven system, the count of unmasked input interrupts received over a given period of time partitions the software state space into at least two states: normal...
and overloaded. The required response to an input will differ in the two states; there must therefore be separate output assertions to deal with them. The term \textit{capacity} will be used to refer to the count of inputs of a single homogeneous type, while \textit{load} is the count of a set of heterogeneous input events.

Specifications of capacity and load requirements are properly included in a black-box requirements specification since they stem from properties in the environment of the computer (i.e., properties of the process being controlled or of the sensors providing information about the process) and because the arrival rate of inputs is observable at the black-box boundary. In general, inputs to process-control systems should have both minimum and maximum capacity assumptions and will often be part of one or more load assumptions as well. A bank in Australia reportedly lost a great deal of money from the omission of proper behavior to deal with "excessive" load in an ATM system [25]. When the central computer was unable to cope with the load, the ATM's dispensed cash whether the customer had adequate funds to cover the withdrawal or not. Failure to handle the actual load, although irksome, would not by itself have caused as much damage as that which resulted from the lack of an explicit, black-box overload response behavior.

Although inputs from human operators or other, slow, system components may be normally incapable of overloading a program, various malfunctions can cause excessive, spurious inputs to be generated. Robustness requires consideration of that case and specification of a capacity limit for such inputs as a means of detecting possible external malfunctions. In one serious accident, an aircraft went out of control and crashed when a mechanical malfunction in a fly-by-wire flight-control system set up an accelerated environment for which the flight control computer was not programmed [10].

a) Capacity: The treatment of capacity depends upon whether interrupts are allowed to be disabled or not. Assuming for the moment that interrupts are not locked out on a given port, there is always some arrival rate for an interrupt signaling an input that will overload the physical machine. Either it will run out of CPU resources as it spends execution cycles responding to the interrupt or it will run out of memory as it stores the data for future processing. Thus, both the hardware selection and the software design require that an assumption be made about the maximum number of inputs \( N \) signaled by a given interrupt that must be accommodated within a duration of time \( d \). This is the requirement called capacity. Note that a capacity assumption with \( N = 1 \) is the same as an assumption on the minimum time between successive inputs.

Capacity is not some separate, special type of requirement (i.e., "performance"). Instead it is specifiable as a conjunctive phrase in the trigger predicates for all outputs that are capacity-dependent. Let \( n \) be the number of inputs of type \( I \) that have arrived at the black-box boundary, \( w_i \) be predefined weights allowing penalties if more than one input arrives during the time interval \( d \), and \( M_i(d) \) be the capacity for input \( I \) over the interval \( d \). Then the trigger predicates may be expressed:

\[
I \uparrow \land \left( \sum_{i=1}^{n} k_i < M_i(d) \right) \land \cdots
\]

where \( k_i = \begin{cases} w_i & \text{if } t(I_i) - t(I_{i-1}) < d \\ 0 & \text{otherwise} \end{cases} \)

Multiple capacity assumptions are meaningful, although not necessarily required in any given case. For example, the capacities could be 4 per second but not more than 7 in any two seconds or more than 13 in four seconds, etc. One capacity assumption is required; multiple assumptions may derive from application-specific considerations. There can also be multiple capacities assumed for a given input based on additional data characteristics, such as: not more than 4 inputs per second when \( v(I) > 8 \) but not more than 3 per second when \( v(I) > 20 \).

Even if a particular statistical distribution of arrivals over time is assumed and specified, a capacity limit assumption is still required: assuming the arrival distribution to be Poisson or Erlang does not preclude the possibility, no matter how improbable, of an "overflow" of any given capacity. If capacity is exceeded, there must be some specification of the ways that the system can acceptably fail-soft or fail-safe. This is discussed in Section VIII with respect to specifying graceful degradation.

Where interrupts can be masked or disabled, the situation is more complex. If disabling the interrupt could result in a "lost" event (depending on the hardware, the duration of the lockout, and the characteristics of the device at the other end of the channel), the need for a capacity assumption will then depend on the usage of the input in the specification. An input \( I \) appearing as the only \( I \uparrow \) event in the production of an output \( O \) clearly requires a capacity assumption, since a "lost" \( I \) (caused by interrupt lockout) is a violation of the requirement. If it is not the only input event in the trigger, its capacity may be dominated by some other event. Domination of \( I \) by another input \( I_j \) occurs when a transition predicate can be written as \( \cdots \land (t(I_j) < t(I_i) < t(I_{j+1}) + d) \cdots \). In this case, an interrupt for \( I \) could potentially be disabled until the event \( I_j \) is detected, then enabled and left enabled until \( I_j \) occurs or a period of time \( d \) elapses (whichever occurs first) and then disabled again. Thus the interrupt could not be overly disruptive of the computation, in that it could occur at most once in the specified interval.

\begin{tabular}{|l|}
\hline
\textbf{Criterion 6.8:} An interrupt-signaled event that is at any time undominated in the requirements specification requires a capacity assumption. \\
\hline
\end{tabular}

\begin{tabular}{|l|}
\hline
The capacity of a totally dominated event is inferable from its dominators' capacities. \\
\hline
\end{tabular}

\begin{tabular}{|l|}
\hline
\textit{b) Load:} Whereas capacity is defined in terms of one single type of input, load involves multiple input types. Assume that we have an ordering of all types of inputs from 1 to \( m \), and let \( I_i \uparrow \) symbolize the arrival of an input of type \( i \). Then the \( j \)th arrival of this input can be written \( I_j \uparrow \). The acceptable load when
\hline
\end{tabular}
input \( I_i \) arrives at the black-box boundary can now formally be expressed as:

\[
I_i \land \left( \sum_{k=1}^{m} h_k \cdot \left( \sum_{j=1}^{n} k_j \right) < L(d) \right) \land \ldots
\]

where \( k_j = \begin{cases} u_j & \text{if } t(I_i) - t(I_{j-1}) < d \\ 0 & \text{otherwise} \end{cases} \)

and where \( n \) is a count of inputs of type \( i \) that have arrived, \( u_i \) is defined as in the capacity definition, the \( h_i \)'s are weights that allow some inputs to be specified as more expensive than others, and \( L(d) \) is the required load or capacity limit for a period of time with duration \( d \).

Load is more general than capacity, in that a load condition such as that above will suffice to implicitly define \( M_L(d) \), even if no explicit definition is given. In that case, for any undefined \( M_L(d) \), the maximum number of \( I_i \)'s possible within a duration of time \( d \) will be \( L(d) \) or \( \min\{L_k, d\} \) if there are multiple load assumptions, \( L_k \), since all the other event terms could conceivably be zero unless there are minimum arrival rate assumptions \( m_{ij}(d) \) specified as well. If minimum arrival rate assumptions are specified, then the maximum capacity for any undefined \( M_L \) would be \( \min\{L_k\} - \sum_{j \in \hat{I}} m_{ij} \).

The smallest time period \( d \) for which a minimum arrival rate assumption is explicitly assumed and specified is the maximum possible time between successive events. If there must be at least \( n \) \( I_i \) events within the interval of duration \( d \) preceding each such event (where \( n/d \) is the assumed minimum arrival rate), then no more than \( d \) events can elapse between any two occurrences of \( I_i \) or the minimum arrival rate assumption would be violated. For process-control systems, robustness dictates the specification of a minimum arrival rate assumption for most, if not all, possible inputs: indefinite, total inactivity on the part of any real-world process is unlikely. Robust software should have the capability to query its environment with regard to inactivity over a given communication path.

**Criterion 6.9:** Each physically distinct communication path should be designed to require a minimum-arrival-rate check by the software.

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### VII. Output Predicates

As with inputs, the complete specification of the behavior of an output \( O \) requires specification of both its value \( v(O) \) and upper and lower bounds for its time \( t(O) \). There is no limit to the complexity of timing specifications for outputs, but there are some special requirements for the specification of predicates on the outputs: environment capacity, data age, and latency.

#### A. Environmental Capacity Considerations

The rate at which the sensors are producing data and sending it to the computer is the concern in input capacity. Output capacity, on the other hand, defines the rate that the actuators can accept and react to data produced by the software. If the sensors can generate \( M_i(d) \) inputs of type \( I_i \) during the time period of duration \( d \), but the output environments can only "absorb" or process a lower number of outputs, an output overload might occur.

Output capacity limitations often stem from the constraints on behavior of the control system. They may be required because of physical limitations in the actuators (e.g., a valve can only perform a limited number of adjustments per second), constraints on process behavior (excessive wear on actuators might increase maintenance costs), or safety considerations (e.g., a restriction on how often a catalyst can be added safely to a chemical process).

**Criterion 7.1:** For the largest interval in which both input and output capacities are assumed and specified, the absorption rate of the output environment must equal or exceed the input arrival rate.

---

**Differences in input capacity and output capacity result in the need to handle three cases:**

1. The input and output rates are both within limits and the "normal" response can be generated.
2. The input rate is within limit but the output rate would be exceeded if a normally timed output were produced, in which case some sort of special action is required.
3. The input rate is excessive, in which case some abnormal response is necessary (graceful degradation).

When input and output capacities differ, there must be multiple periods for which discrete capacity assumptions are specified. For example, the output capacities may be 10 per second but only 40 per minute while the input sensor has a peak rate capacity of 12 per second but a sustained rate of only 36 per minute. But over the short term, the program can buffer the environment, but over the long term, Criterion 7.1 must hold or the program might never catch up.

#### B. Data Age

Another important aspect of the specification of output timing involves data obsolescence. In practical terms, there are few, if any, input values that are valid forever. Even if nothing else happens and the entire program is idle, the mere passage of time renders much data of dubious validity eventually. Although the program is idle, the real world in which the computer is embedded, i.e., the process that the computer is controlling, is unlikely to be. Control decisions have to be based on data from the current state of the system, not on obsolete information. Data obsolescence considerations require the following criterion:

**Criterion 7.2:** All inputs used in specifying output events must be properly bounded in time:

\[
\ldots \land (t(I_i) + D_v > t(O)) \land v(O) = \ldots
\]

where \( D_v \) is the data validity factor or age limit for the input \( I_i \) triggering \( O \).

That is, the input is only valid for the output \( O \) if it occurred within the preceding period of time of duration \( D_v \). As an example of the possible implementation implications of such a requirement, MARS, a distributed fault-tolerant system for real-time applications, includes a validity time for every message in the system after which the information in the message is discarded [18], [17].

Frolo and Miller [10] report on an accident related to and perhaps caused by lack of specification of a data-age factor. A computer issued a close weapons bay door command on a B-1A aircraft at a time when a mechanical inhibit had been put in place on the door. The close command was generated when someone in the cockpit punched the "close door switch" on the control panel during a test. Several hours later, when the
maintenance was completed and the inhibit removed, the door unexpectedly closed. The situation had never been considered in the requirements definition phase; it was fixed by putting a time limit on all commands.

C. Latency

Since a computer is not arbitrarily fast, there is an interval of time during which the receipt of new information cannot change an output \( O \) even though it arrives prior to the actual output of \( O \). The duration of this latency interval \( \Delta t \) is a factor influenced by both the hardware and the software. An executive or operating system that permits interrupts for data arrival may be able to exhibit a shorter \( \Delta t \) than one that polls periodically, but underlying hardware constraints prevent it from being eliminated completely. Thus the latency interval can be made quite small, but it can never be reduced to zero. The acceptable size of \( \Delta t \) is set by the process that the software is controlling. In chemical process control, a fairly large \( \Delta t \) could be allowed, while in a jet aircraft a much smaller value of \( \Delta t \) may be required. The choice of operating system, interrupt logic, scheduling priority and/or system design parameters will be influenced by the latency value. Also, behavioral analysis of the requirements to determine consistency with process functional requirements and constraints may not be correct unless the value of this behavioral parameter is known and specified for the software. Therefore, the requirements must include the allowable latency factor.

\[ t > t(I_1 t) + \Delta t \]

\[ O \uparrow \land t(I_1 t) + \Delta t \]

If the intent is to require that there be no input \( I_2 \) prior to the output \( O \), the latency factor is missing. If the intent is to require that no \( I_2 \) occur within an interval around \( I_1 \), the latency factor is unnecessary. Because software may be reused in environments where the current intentions may differ from what was actually implemented, safety and other considerations dictate that a latency factor be specified.

There may need to be additional transitions in the RSM to handle the case where an event is observed within the latency period. For example, if an action is taken based on the assumption that some input never arrived and if it is subsequently discovered that the input actually did arrive but too late to affect the output, it may then be necessary to take corrective action. Criterion 6.2 will ensure that such requirements are included.

VIII. TRIGGER-TO-OUTPUT RELATIONSHIP

There are some criteria for analyzing requirements specifications that relate not to input or output predicates alone but to their relationship \( \gamma \). These include requirements in most process-control systems for graceful degradation and for responsiveness and spontaneity.

A. Graceful Degradation

The requirements needed to deal with overload will generally fall into one of five classes:

1) Requirements to generate warning messages.
2) Requirements to generate outputs to reduce the load—i.e., messages to external systems to "slow down."
3) Requirements to lock out interrupt signals for the over-loaded channels.
4) Requirements to produce outputs (up to some higher load limit) that have reduced accuracy and/or response time requirements and/or some other characteristic that will allow the CPU to continue to cope with the higher load.
5) Requirements to reduce the functionality of the software or, in extreme cases, to shutdown the computer and/or the process.

The first three cases are handled in an obvious way. The fourth case, commonly called performance degradation, should be graceful, i.e., predictable and nonabrupt. Graceful degradation may be specified by including the load in the timing or accuracy factors for the output. Assume the observed load \( L \) (during the interval of duration \( d \) immediately preceding the input \( I \) ) is defined as

\[ L \equiv \sum_{i=1}^{m} h_i \cdot \left( \sum_{i=1}^{m} k_i \right) \]

where \( k_i = \begin{cases} w_i & \text{if } t(I_1 t) - t(I_2 t) < d \\ 0 & \text{otherwise} \end{cases} \]
and where \( n, w_i, \) and \( h_i \) are defined as in the definition of load given previously. Then a gracefully degrading predicate for \( O \) can be written as
\[
\text{O1} \land (v(O) = x \pm f_{\text{low}}(L)) \land (t(I) + f_{\text{low}}(L)) < t(O1) < (t(I) + c + f_{\text{high}}(L))
\]
where \( f_a \) defines the accuracy of \( O \) and \( f_{\text{low}} \) and \( f_{\text{high}} \) define the limits on the response time. The functions \( f_{\text{high}} \) and \( f_{\text{low}} \) are continuous, monotonically-increasing functions of load; \( f_{\text{low}}(x) \leq f_{\text{high}}(x) \) for all \( x \) and \( c \) is a constant. If \( f_{\text{high}} \) is a faster growing function than \( f_{\text{low}} \), the time window in which an output can legally be produced will grow and the predictability of the response time will decrease [Fig. 7(a)]. Two inputs occurring quite close to one another in time could then legally trigger outputs having widely different response times, potentially even appearing in the reverse order from the order in which their respective triggers arrived.

\textbf{Criterion 8.1:} If the desired response to an overload condition is performance degradation, the specified degradation should be graceful, i.e., \( f_{\text{low}} = f_{\text{high}} \). \( \square \)

For safety-critical systems, abrupt degradation [Fig. 7(c)] and/or random (although bounded) degradation often need to be avoided. Certainly for operator feedback, predictability is preferable to variability, at least within limits, even if the cost of the predictability is a slight increase in average response time [9] [Fig. 7(b)].

Function shedding, the fifth case listed above, is specified by the use of different load prerequisites for different outputs—the outputs with the lower load prerequisites being “shed” first. When the load is exceeded, then the program changes state to a degraded-performance state wherein some observable action should usually be taken such as alerting a human operator, disabling or requesting resets of busy interfaces, recording critical parameters for subsequent analysis, etc.

Once a state with a degraded performance has been entered, there needs to be a specification of the conditions required to return to a normal processing mode. Informally, what is needed is a hysteresis delay. After detecting a capacity or load violation, the system must not attempt to return to the normal state too quickly; the exact same set of circumstances that caused it to leave may still exist. For example, let the event that caused the state to change be the receipt of the \( m \)th input of \( I \) within a period \( d \), where the capacity is specified as limited to \( n - 1 \). Then if the system attempts to return to normal within a period of \( x \ll d \), the very next occurrence of an \( I \) might cause the state to change again to the overload state. The system could thus ping-pong back and forth in an unacceptable fashion.

If the transition to return to normal operation is triggered by an input \( I_{rn} \), the transition taking the RSM from an overloaded state to normal operation should include a hysteresis factor assuring that the return signal is not too close in time to the input \( I_{rd} \) that caused the overload. The input predicate on the transition could be written as
\[
I_{rn} \land (t(I_{rn}) - t(I_{rd}) > h_d) \land \cdots
\]
where \( h_d \) is the hysteresis delay required before the transition can be taken.

\textbf{Criterion 8.2:} If functional shedding is used, a hysteresis delay and other checks must be included in the conditions required to return to normal processing load. \( \square \)

Discrete events such as operator actions or reset messages from external (temporarily overloaded) interfaces are not the only way a system can return to normal processing. It may be desired to attempt to change state purely on the basis of time elapsed since last state change. System robustness considerations suggest the specification of a complex series of checks on the temporal history of mode exit/resumption activities to avoid constant ping-ponging at a cyclic rate \( h_c \). Choice of responses and checking logic is an application-dependent activity, as is choice of the value \( h_d \), but these need to be considered when developing the requirements.

\textbf{B. Responsiveness and Spontaneity}

Responsiveness and spontaneity deal with the actual behavior
of the controlled process and how it reacts (or does not react) to output produced by the controller. In particular, does a given output \( O \) cause the process to change, and, if so, is that change detectable by means of some input \( I \). Basic process-control models include feedback to provide information to the controller about changes in state caused by disturbances or about expected responses caused by changes to the manipulated variables. This is a basic property of almost all process-control systems: If feedback information is not used by the software, the requirements specification is probably deficient.

**Criterion 8.3:** Basic feedback loops, as defined by the process function \( P \), must be included in the software requirements. That is, there should be an input \( I \) that the software can use to detect the effect of an output \( O \) affecting a manipulated variable in the process-control system. The requirements must include appropriate feedback on these inputs in order to detect internal or external failures or errors.

Missing feedback loops provide clues as to deficiencies in the requirements specification. As an example, an accident occurred when a steel plant furnace was returned to production after being shut down for repair [3]. A power supply had burned out in a digital thermometer during power-up so that the thermometer continually registered a low constant temperature. The controller, knowing it was a cold start, ordered 100\% power to the gas tubes. The furnace should have reached operating temperature within one hour, but the computer failed to detect that the thermometer inputs were not increasing as they should have been. After four hours, the furnace had burned itself out, and major repairs were required.

A situation like this one could easily have been avoided if the information about the characteristics of the process was used as a predictor to forecast the expected behavior of the system. In this case, the only knowledge needed to avoid the accident was that the temperature should increase if the burners are on.

The information about the expected response of the process is to be found in the process function \( P \). If the process does not respond to an output as expected and within some expected period of time, there is presumably something wrong and the software should be required to act accordingly—perhaps by trying a different output, by alerting a human operator, or at the least, by logging the abnormality for future, off-line analysis.

It is desirable to design a process-control system such that the effects of every output \( O \) affecting a manipulated variable in the system can be detected by some input \( I \) provided by the feedback loop. Disturbances interfering with the process can inhibit desired changes that the software has commanded or can cause changes that are not initiated by the software.

Every output \( O \) to which a detectable input \( I \) is expected within a period of time \( d \) induces at least two requirements: the "normal" response requirement, i.e.,

\[
I \uparrow \wedge (t(O_T) + \Delta t < t(I_I) < t(O_T) + d) \quad \cdots
\]

and the requirement to deal with a failure of the environment to produce the expected response. The failure could involve either the response having an erroneous or unreasonable value, or the expected response might be missing entirely:

\[
I \uparrow \wedge (t(O_T) + \Delta t < t(I_I) < t(O_T) + d) \quad \cdots
\]

\[
\cdots \wedge (O_I \downarrow \cdots)
\]

\[
\eta_n \quad \eta_{n+1}
\]

\[
t \geq t(O_T) + d \wedge \cdots
\]

where \( \Delta t \) represents the latency period, i.e., the time between the receipt of an input and its processing (as defined previously). If the environment responds too quickly, one suspects coincidence rather than appropriate stimulus-response behavior.

**Criterion 8.4:** Every output \( O \) to which a detectable input \( I \) is expected must have associated with it:

1. A requirement to handle the normal response.
2. Requirements to handle a response that is too late, too early, or has an unexpected value.

Most processes do not react instantaneously but only after a delay (time lag). A value-based handshake protocol can be used to eliminate the need for the latency factor, i.e., some field of the input \( I \) identifies it as uniquely a response to some specific output \( O \). Note that some inputs \( I \) are spontaneous, i.e., they may be triggered by environmental factors not necessarily caused by some prior output \( O \). But an input \( I \) that is supposed to be tightly coupled to some output, i.e., one that is only supposed to arrive in response to some prior system output, induces yet another requirement to respond to a spontaneous and hence erroneous input.

**Criterion 8.5:** Spontaneous receipt of a nonspontaneous input must be detected and responded to (as an abnormal condition).

**IX. TRANSITIONS**

Requirements may involve looking not only at the triggers and outputs associated with each state, but also at paths between the states. In particular, some analyses rely on the guarantee that certain states will be reachable.

If a path exists between states \( q_1 \) and \( q_2 \), it can be uniquely defined by a sequence of input predicates. Formally, the transition function \( \delta \) is extended to apply to sequences of input predicates. Define \( \delta \) as a mapping \( Q \times P_T^* \rightarrow Q \).

Let \( q \in Q \), \( p \in P_T \), and \( s \in P_T^* \) then

\[
\hat{\delta}(q, \lambda) = q
\]

\[
\hat{\delta}(q, sp) = \delta(q, s) \cdot p
\]

where \( \lambda \) is the null predicate. The existence of an input predicate sequence \( s \) from \( q_1 \) to \( q_2 \) (path) is formally expressed as

\[
\exists s : \hat{\delta}(q_1, s) = q_2.
\]

The analysis in this section is based on examination of the paths between states of interest and the predicate sequences describing
these paths. Few absolute criteria can be identified as with the other parts of the state machine description: most of the criteria are application dependent. However, general properties can be identified that, together with application-specific information, can be used to guide the analysis procedure.

A. Basic Reachability

A state \( q_m \) is said to be reachable from state \( q_n \) if there exists a path from \( q_m \) to \( q_n \), and the logical AND \((\Lambda)\) of the predicates in the instantiated predicate sequence \( s \), corresponding to that path does not result in a contradiction. Define a function \( \phi \) as the boolean value of the conjunction of the predicates in a predicate sequence. Formally, let \( p \in P_f \) and \( s \in P^f_f \). Then \( \phi \) is:

\[
\phi(\lambda) = \text{true}
\]

\[
\phi(s_\pi) = \phi(s) \land p.
\]

State \( q_m \) is reachable from state \( q_n \) iff

\[
\exists s : (\dot{\delta}(q_m, s) = q_m) \land (\phi(s)).
\]

Criterion 9.1: All states must be reachable from the initial state \( q_0 \), i.e.,

\[
\forall q \exists s : (\dot{\delta}(q_0, s) = q) \land (\phi(s)).
\]

Most state-based models include techniques for reachability analysis. Although in complex systems it is often impractical to do a complete reachability analysis, in some cases it is possible to devise algorithms that reduce the necessary state space search by focusing on a few properties [21].

If a state is unreachable there are two possibilities. Either the state has no function and can be eliminated from the specification, or the state should be reachable and the requirements document must be modified accordingly.

B. Recurrent Behavior

Most process-control software is cyclic in nature, i.e., it is not designed to terminate under normal operation. The purpose of the software is to control and monitor a physical environment and the nature of the problem usually calls for software to perform continuously one single task, to alternate between a finite set of distinct tasks, or to perform continuously a sequence of tasks while in a given mode. Most systems, however, do include some states with noncyclic behavior such as temporary or permanent shutdown states or states where the software changes to a different operating mode.

Criterion 9.2: Desired recurrent behavior must be part of at least one cycle. Formally, state \( q \) is part of a cycle iff

\[
\exists s : (\dot{\delta}(q, s) = q) \land (\phi(s)) \land (s \neq \lambda).
\]

Assuming that a state is included in cyclic behavior will in many cases be insufficient; the nature of the path describing the cycle may also need to be examined. Consider an output to start a piece of equipment. It may be necessary to start the equipment more than once, i.e., the state \( q_{\text{start}} \) where the \textit{start} command is issued has to be in a cycle. It may, however, be harmful to the equipment if two \textit{start} commands are issued without an intermediary \textit{stop} command. Therefore, every cycle including \( q_{\text{start}} \) also has to include a state \( q_{\text{stop}} \). Formally

\[
\forall s : ((\dot{\delta}(q_{\text{start}}, s) = q_{\text{start}}) \land (\phi(s)) \land (s \neq \lambda))
\]

\[
\Rightarrow \exists s_1, s_2 : ((\dot{\delta}(q_{\text{stop}}, s_1) = q_{\text{stop}}) \land (\phi(s_1))
\]

\[
\land (\dot{\delta}(q_{\text{stop}}, s_2) = q_{\text{start}}) \land (\phi(s_2))
\]

\[
\land (s = s_1 s_2).
\]

The analysis of the recurrent behavior in the RSM can easily be generalized to cover arbitrarily complex sequences of events.

C. Reversibility

In a process-control system, there are frequently cases where a command issued to an actuator can be canceled or reversed by some other command or combination of commands. This capability is referred to as reversibility. Outputs should be reviewed and classified as to their reversibility. If an \textit{on} command is to be reversible, then a state where the canceling \textit{off} command is issued must be reachable from the state in which the \textit{on} command was issued. Otherwise, the command cannot be reversed.

Criterion 9.3: Reversibility of an operation \( x \) (performed in a state \( q_x \)) by an operation \( y \) (performed in a state \( q_y \)) requires a path between \( q_x \) and a state belonging to \( q_y \).

\[
\exists q \exists s : (\delta(q, s) = q) \land (\phi(s)).
\]

where \( q \in Q_x \).

As another example, an alert condition to an operator (such as a below-minimum-safe-altitude warning to an air traffic controller) should be reversible when the condition no longer holds (e.g., the aircraft is now at a safe altitude). There will usually be several different classes of the reversing outputs. For example, the appropriate reversing output may depend on whether the controller has acknowledged the receipt of the original alert, is in the process of reviewing the alert, or has taken positive action to ameliorate the alert condition. The human/machine interface, in particular, is full of complex classes of reversible phenomena [14].

D. Reachability of Safe States

We define an unsafe state as one with an unacceptable level of risk of leading to an accident. In the early conceptual stages of the development of a safety-critical system, system safety engineers usually perform a preliminary hazard analysis to identify hazards (unsafe states) and categorize them as to risk level. Further analysis can be performed to translate system hazards into software hazards, i.e., software outputs that would put the system into a hazardous state given certain environmental conditions. It is not always possible to enforce a requirement that the system can reach no hazardous states—in some systems, temporarily being in an elevated risk state is unavoidable. However, the system should never be in an undesired hazardous state. Safe states may have limited or no functionality, but they all have the property that they have acceptable risk of leading to an accident. Let \( Q_s \) and \( Q_a \) represent the set of all safe states and the set of all hazardous states, respectively.

One simple definition of a safety policy, for which the specification could be checked, is the following:

- The computer never initiates a control action (command) that will move the process from a safe to an unsafe state.
Criterion 9.4: There must be no paths to undesired hazardous states.

\[ \forall q_s, q_h, s : (\delta(q_s, s) \neq q_h) \lor (\neg \phi(s_i)) \]
where \( q_s \in Q_s \) and \( q_h \in Q_h \).

* Given that the system gets into an unsafe state (by a failure of a component, including a computer error, or by a transformation that is not initiated by the computer, e.g., human error or environmental disturbances or stress), then the computer-controllers will transform the hazardous state into a safe state, i.e., every path from a hazardous state leads to a safe state.

There may be several possible safe states, depending upon the type of hazard or on conditions in the environment. For example, the action to be taken if there is a failure in a flight-control system may depend on whether the aircraft is in level flight or if it is landing.

Criterion 9.5: Every path from a hazardous state must lead to a safe state.

\[ \forall q_h, s : (\delta(q_h, s) = q) \land (\phi(s_i)) \Rightarrow (q \in Q_s) \]

It may not be possible to build a safe system, i.e., it may not be possible to get from every hazardous state to a safe state. In that event, the system must be redesigned, abandoned, or some risk accepted. This risk can be minimized by providing procedures to minimize the incidence of the hazardous state leading to an accident or to minimize the effects of an accident. Then a third criterion for safety is:

* If a system gets into a hazardous state and there is no possible path to a safe state, then the computer will transform the state into one with the minimum risk possible given the hazardous and the environmental conditions.

Criterion 9.6: If a safe state cannot be reached from a hazardous state all paths from that state must lead to minimum risk states

\[ \forall q_h \left( \forall q_s, s : \left( \delta(q_h, s) \neq q_s \right) \lor \left( \neg \phi(s_i) \right) \right) \]
\[ \Rightarrow \forall s, q : (\delta(q_h, s) = q) \land (\phi(s_i)) \Rightarrow q \in Q_{MinRisk} \]

E. Path Robustness

For most safety-critical process-control software, there are concerns in addition to pure reachability. Even if a state fulfills all reachability requirements, there is still the question of the robustness of the path, or paths, affecting this particular state.

Consider an output \( O \) such that \( v(O) \in \{ up, down \} \). Suppose that every possible path from a state \( q_{up} \) with \( v(O) = up \) to any state \( q_{down} \) where \( v(O) = down \) includes the arrival of input \( I \) at least one input predicate. Then if the software's ability to receive \( I \) is ever lost (e.g., through sensor failure), there are circumstances under which it will not be able to set \( v(O) = down \). Thus, the loss of the ability to receive \( I \) can be said to be a soft-failure mode since it could inhibit the software from setting \( v(O) = down \). Formally, the inability to receive \( I \) is a soft-failure mode iff

\[ \exists q_{up} \forall q_{down}, s : \left( \delta(q_{up}, s) = q_{down} \Rightarrow (\neg \phi(s_i) \lor I) \right) \]

If the predicate \( I \) occurs in every path expression from all states in which \( v(O) = up \) to all states that set \( v(O) = down \), the loss of the ability to receive \( I \) is now said to be a hard-failure mode since it will inhibit the software from producing a down command. Lacking ability to receive \( I \) is a hard-failure mode iff

\[ \forall q_{up}, q_{down}, s : \left( \delta(q_{up}, s) = q_{down} \Rightarrow (\neg \phi(s_i) \lor I) \right) \]

Criterion 9.7: Soft and hard-failure modes should be eliminated for all hazard-reducing outputs. Formally, let \( Q_x \) and \( Q_y \) be the sets of states where actions \( x \) and \( y \) are performed. The loss of the ability to receive \( I \) is a soft-failure mode for the paths from action \( x \) to action \( y \) iff

\[ \exists q \forall q_x, s : \left( \delta(q_x, s) = q \Rightarrow (\neg \phi(s_i) \lor I) \right) \]

where \( q \in Q_x \) and \( q \in Q_y \).

The loss of the ability to receive \( I \) is a hard-failure mode iff

\[ \forall q_x, q_y, s : \left( \delta(q_x, s) = q \Rightarrow (\neg \phi(s_i) \lor I) \right) \]

where \( q \in Q_x \) and \( q \in Q_y \).

The more failure modes the RSM has, whether soft or hard, the less robust with respect to external disturbances will be the software that is correctly built to that specification.

F. Constraint Analysis

In addition to ensuring that the basic goals of \( F_C \) are implemented correctly in the software, an evaluation of the consistency of the requirements with the system constraints is necessary. Conflicts may exist—these should be detected and tradeoffs to resolve them evaluated.

As an example, path robustness requirements may conflict with safety constraints. Consider the following conflicting requirements. An unsafe state, i.e., one from which an a priori "dangerous" output such as a command to launch a weapon can be produced, should have at least one, and possibly several, hard-failure modes for the production of the output command: no input received from proper authority, no weapons launch. This conflicts with the requirement that a fail-safe system should have no soft-failure modes, much less hard ones, on paths between dangerous states and safe states. Leveson and Stolzy [22] describe Petri net analysis procedures to provide the information necessary to detect and resolve some of these types of conflicts.

The type of analysis required to guarantee consistency with the system constraints will depend upon the type of constraints involved. The presence of constraints can potentially affect most of the criteria mentioned in this paper. Some constraints can be ensured using the criteria already described. Others require additional analysis. For example, procedures for ensuring that only safe states are reachable have been described. In addition, basic reachability analysis must be extended. Even though a path predicate does not form a contradiction, it might be infeasible or undesirable when viewed in conjunction with the behavior of the rest of the system and with the constraints. Therefore, reachability analysis needs to be performed considering not only
the basic path predicates, but also constraints on the sequence of events.

To illustrate, consider the constraint to be satisfied in our example, i.e., a rod is not allowed to move within 30 seconds of its previous movement. Formally, let

$$\text{Constraint} = (t(Rod1, t) \geq t(Rod1_{i-1}, t) + 30 \, s)$$

$$\land (t(Rod2, t) \geq t(Rod2_{j-1}, t) + 30 \, s)$$

where $i$ and $j$ are positive integers. To guarantee this property, all paths taking the RSM from the occurrence of a rod command to another must be consistent with this constraint. If $Q_{Rod1}$ is defined as the set of all states to which at least one transition issuing a Rod1 command leads, and $Q_{Rod2}$ is defined similarly, then consistency with $\text{Constraint}$ is expressed as

$$\forall s : \left( (s(q1, s) = q2) \Rightarrow (\neg\phi(s) \lor \text{Constraint}) \right) \land$$

$$\forall s : \left( (s(q3, s) = q4) \Rightarrow (\neg\phi(s) \lor \text{Constraint}) \right)$$

where $q1, q2 \in Q_{Rod1}$ and $q3, q4 \in Q_{Rod2}$.

To analyze with respect to Rod1, the first step is to identify the transitions where a Rod1 command can be issued. Path analysis can then be applied to find the sequences of events that will make the software issue two consecutive Rod1 commands. By showing that all possible paths described by these sequences will take at least 30 seconds to traverse, it is guaranteed that the constraint on Rod1 will be satisfied. In the example there are two possible shortest-time sequences separating two Rod1 commands, $s1 = \{\text{Timeout(Rod1)}, \text{TempHigh}\}$ and $s2 = \{\text{TempStable(Rod1)}\}$. Sequence $s1$ is guaranteed to take at least 30 seconds since it contains the predicate $t > t(Rod1_{i}) + 30$ as a conjunctive trigger. Sequence $s2$ consists of the single predicate $t > t(Rod1_{i}) + t_{max}$ which will guarantee consistency with the constraint if $t_{max} \geq 30s$. Thus consistency with the system constraint on Rod1 requires the assumption $t_{max} \geq 30s$. The consistency for Rod2 is handled similarly.

X. Conclusions

Our long-term goal is to provide analysis procedures to help find flaws, e.g., errors and omissions, in the software requirements specification early in the software development. Our approach is to build a formal model and then to analyze this model to ensure that the properties of the model match the desired behavior. To accomplish this, it is necessary to determine the properties of interest, devise specific criteria that imply these properties, and to use these criteria to devise analysis techniques specific to a particular specification language and model.

This paper accomplishes the first two parts of this goal, i.e., it defines important properties of real-time, process-control systems that must be reflected in the software requirements specification (Section II) and identifies specific criteria that imply these properties (Sections IV–IX). Some of these criteria, such as value assumptions, have been adequately described previously. Others imply the need for including information in the requirements specification that is not normally included. All have implications for the design of requirements specification languages. Our criteria are most certainly incomplete, but they provide a baseline upon which to build.

In this paper, we have focused on application-independent criteria that can be evaluated by looking at the software requirements specification alone. As noted, it is difficult to provide such general criteria for the state transitions, but some general goals (e.g., safety and constraint analysis) and criteria (e.g., reachability, reversibility, path robustness) have been described that can be used as the basis for analysis techniques that also incorporate information from the system requirements. We are currently designing a formal specification language and defining specific semantic analysis procedures for it.

Because our goal is to define general criteria, no specific software requirements language is used in this paper. However, some type of formal model is necessary in order to provide rigorous definitions of the criteria. We have used an abstraction of most state-based specification methods that includes the minimum power necessary for our goals; we do not intend this to be used to specify real systems.

The RSM, as defined in this paper, models only the behavior of the controller C. Many useful criteria can be defined in this model, but our long-term goal is to extend the RSM to model the interface between the controller and the process, i.e., the sensors $S$ and the actuators $A$ along with some aspects of the process $P$. This will extend the amount of analysis that can be defined including many of the traditional types of analysis performed by system engineers, such as failure modes and effects analysis (FMEA), thus potentially bridging some of the gap between system engineering and software engineering models and activities.

APPENDIX

THE ROD-EXAMPLE

Variables

Input: $I = \{273.500\}$. The temperature reading sent by the automatic sensor.

Output: Rod1, Rod2 = \{up, down\}. The control commands to the rods in the reactor.

Constants

$t_{min}$ = Minimum time between temperature readings.

$t_{max}$ = Maximum time between temperature readings.

$c_r$ = Resolution of temperature reading.

$d$ = Maximum response time.

Input Predicate Abbreviations

$$\text{Valid1} = 273 \leq \phi(I) \leq 500.$$

$$\text{Valid1} = \text{Valid2} \land (\phi(I) = \phi(I_{i-1} \pm c_r) \land (t(I_i) \geq (t(I_{i-1}) + t_{min})).$$

$$\text{Error} = (t(I_i) < t(I_{i-1}) + t_{max}).$$

$$\text{Low} = \phi(I) < C.$$

$$\text{High} = \phi(I) > C.$$

$$\text{TempLow} = I \land \text{Valid1} \land \text{Low}.$$

$$\text{TempHigh} = I \land \text{Valid1} \land \text{High}.$$

$$\text{TimeOut}(x) = t > t(x) + 30 \text{ where } x \in \Sigma.$$

$$\text{TempStable}(x) = t > t(x) + t_{max} \text{ where } x \in \{I, Su, Rod1\}.$$

Output Predicate Abbreviations

$$\text{Out}(O, x) = O \land (\phi(O) = x) \land (t(O) \leq t(I_i) + d)$$

where $O \in \{\text{Rod1, Rod2}\}$ and $x \in \{\text{up, down}\}$.
REFERENCES

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